Page 1 of 1		ASW 27 & ASW 28 Repair Instruction for cockpit area following belly/gear up landings	Alexander Schleicher GmbH & Co. Segelflugzeugbau D - 36163 Poppenhausen	
Subject:	Damage of the fuselage in the overlap joint area because of belly landings with retracted landing gear.			
Serial number applicability:	All ASW 27, Document No. 389; All ASW 28, Document No. 423			
Reason:	Dynee	Repairs in the cockpit area near the overlap joint of the fuselage : Replacement of the Dyneema/ Carbon hybrid weave CCC-Style 681 by pure glass fibre tissue is uncritical for the crashworthiness design of the cockpit.		
Action:	When the damage of the Dyneema/ Carbon hybrid weave in the area of the fuselage overlap joint area is small, i. e. about $100 \times 50 \text{ mm}$ (4 by 2 inch), one layer of glass fibre tissue style 92140 (8.4554.6) may be used as a replacement. As the Dyneema fibre does not allow a proper scarf joint, a 40 mm wide overlap joint must be provided.			
	Amend this Repair Instruction to the Annex of the Repair Manuals for the ASW 27 and ASW 28.			
Material and drawings:		See fuselage layer scheme (Rumpf - Laminierplan) 270.11.9002 or 280.11.9002 respec- tively and chapter "Action" above.		
Notes:		A repair has to be done according to the instructions given by the Repair Manual by a person competent for such work.		
Poppenhausen, [Dec. 17, 20	Alexander	Schleicher H & Co.	
		by order (Lutz-W	. Jumtow)	
The translation in man original is co		has been done by best knowledge and judgement; in	n any case of doubt the Ger-	
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